

SM 2805 | SM 3205

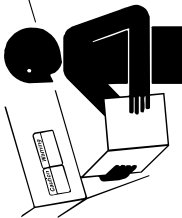
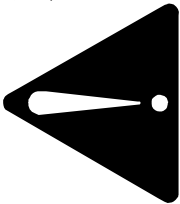


Start Here!

Samlevejledning
Assembly Instructions
Montageanleitung
Liste de montage

X1





PR80-0801

FORSIGTIG

Læs brugsanvisningen og sikkerhedsforskrifterne for maskinen tages i brug. Er brugsanvisning ikke medleveret, skal du bede om efterlevering.

CAUTION

Before starting the machine read operators manual and safety instructions. Request copy if not supplied.

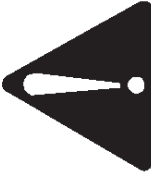
VORSICHT

Vor Inbetriebnahme Betriebsanleitung und Sicherheits-hinweise lesen und beachten. Wenn nicht mitgeliefert bitte anfordern.

ATTENTION

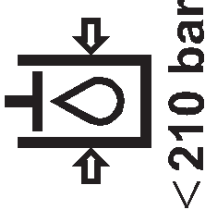
Avant la mise en route de la machine lire le manuel d'utilisation et les prescriptions de sécurité. Réclamer le manuel s'il manque.

Ma Ø	Grade: 8.8 M _A [Nm] (lb-ft)	Grade: 10.9 M _A [Nm] (lb-ft)	Grade: 12.9 M _A [Nm] (lb-ft)
M 8	25 (18)	33 (25)	40 (30)
M10	48 (35)	65 (48)	80 (60)
M12	80 (59)	120 (89)	135 (100)
M12x1,25	90 (66)	125 (93)	146 (108)
M14	135 (100)	180 (133)	215 (159)
M14x1,5	145 (107)	190 (141)	230 (170)
M16	200 (148)	280 (207)	325 (240)
M16x1,5	215 (159)	295 (218)	350 (259)
M18	270 (199)	380 (281)	440 (325)
M20	400 (295)	550 (406)	650 (480)
M20x1,5	430 (317)	615 (454)	720 (532)
M24	640 (472)	900 (664)	1100 (812)
M24x1,5	690 (509)	960 (709)	1175 (867)
M30	1300 (959)	1800 (1328)	2300 (1697)



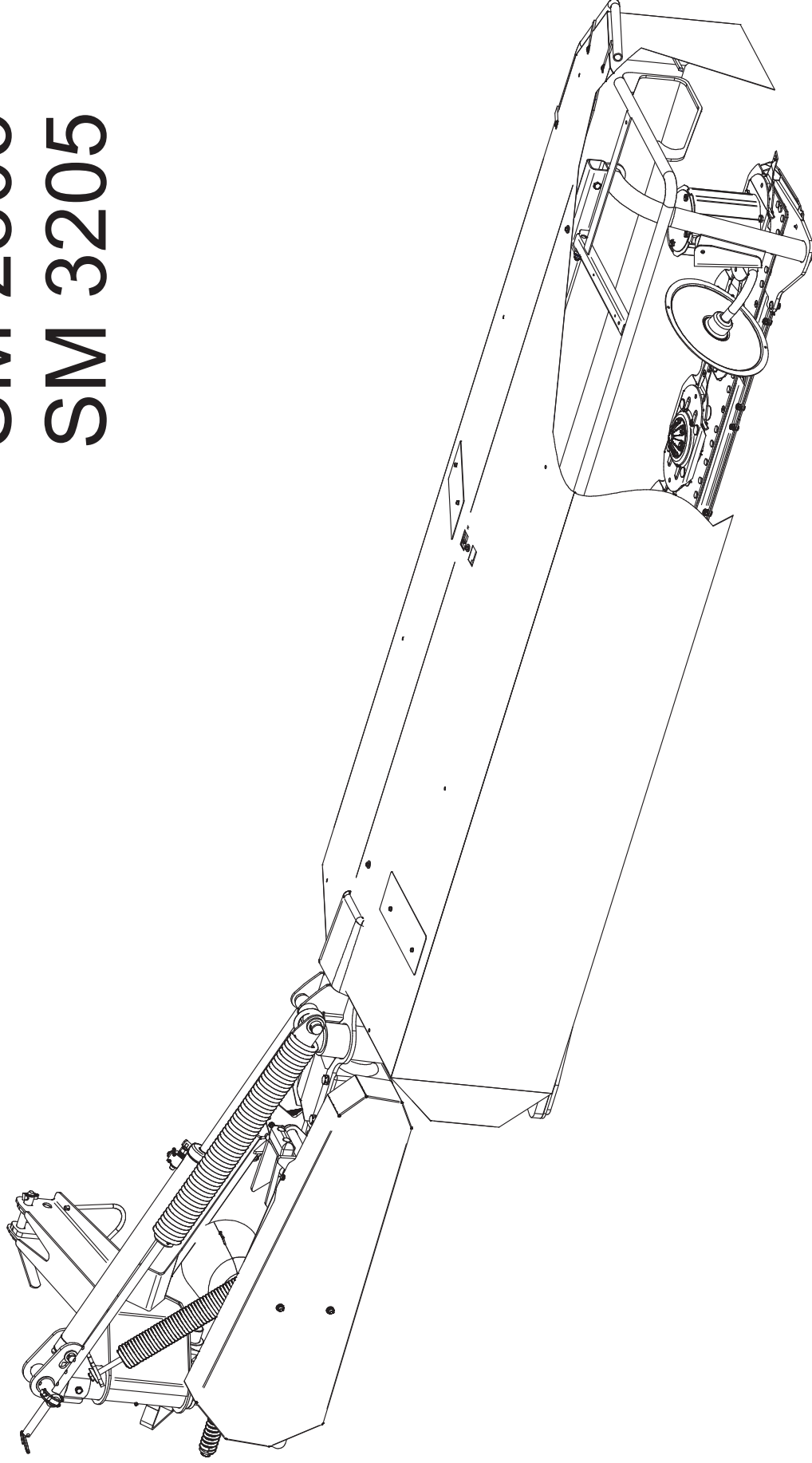


PR80-0804



SM 2805

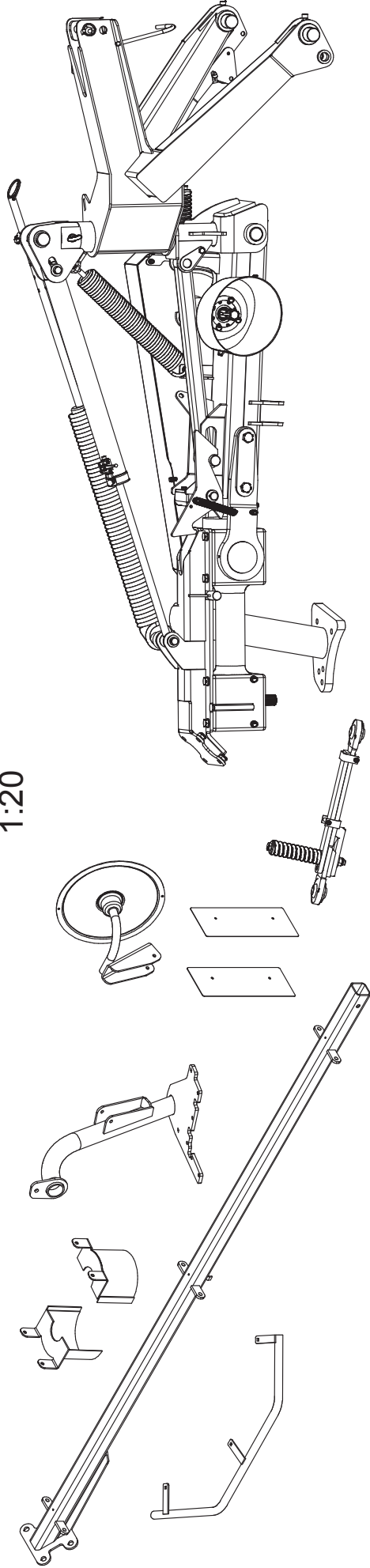
SM 3205



Box 1

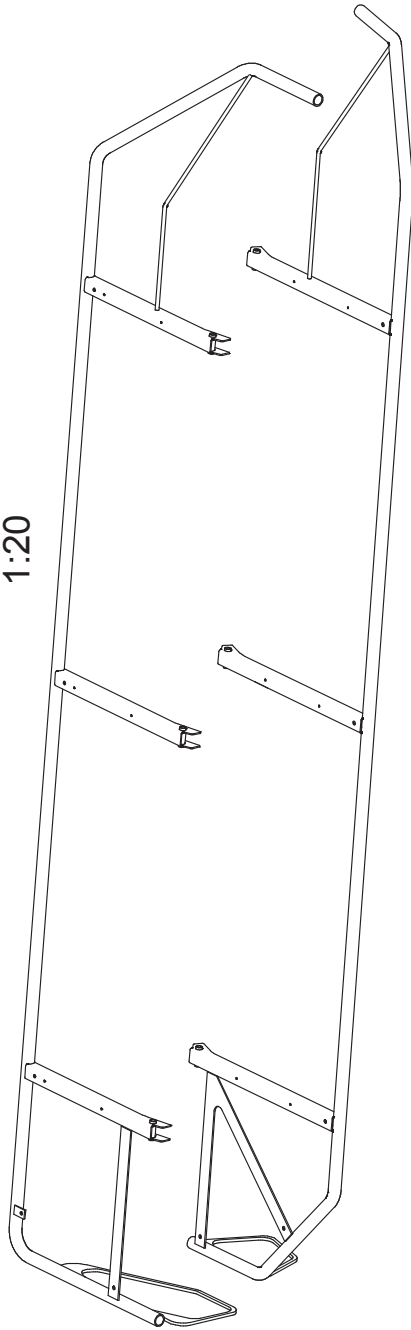
PAFS-005x-01 - B

1:20



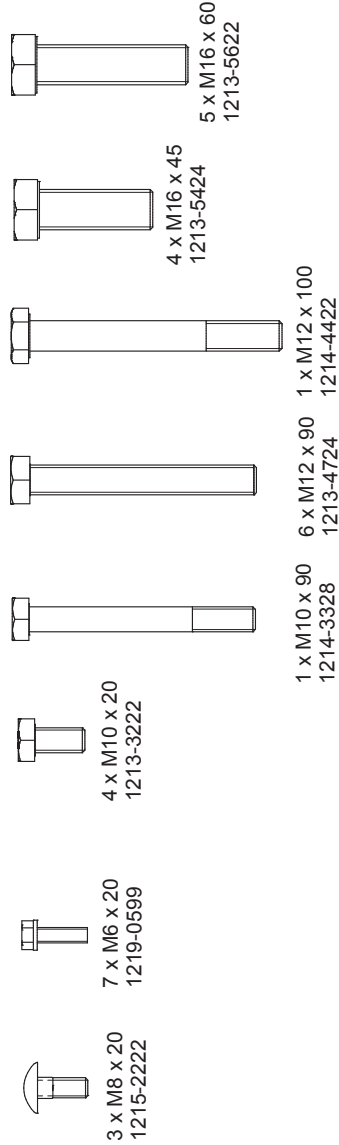
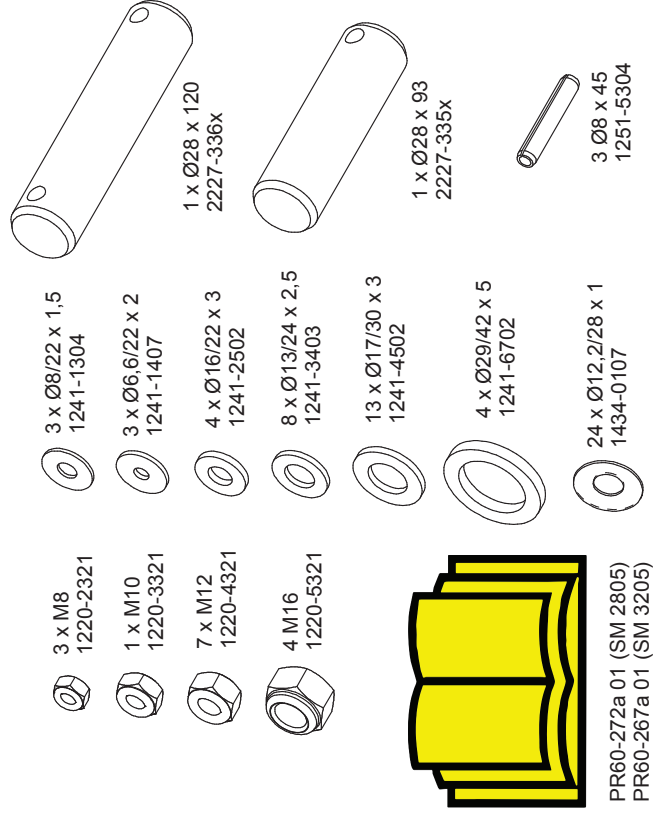
Box 1.2

1:20

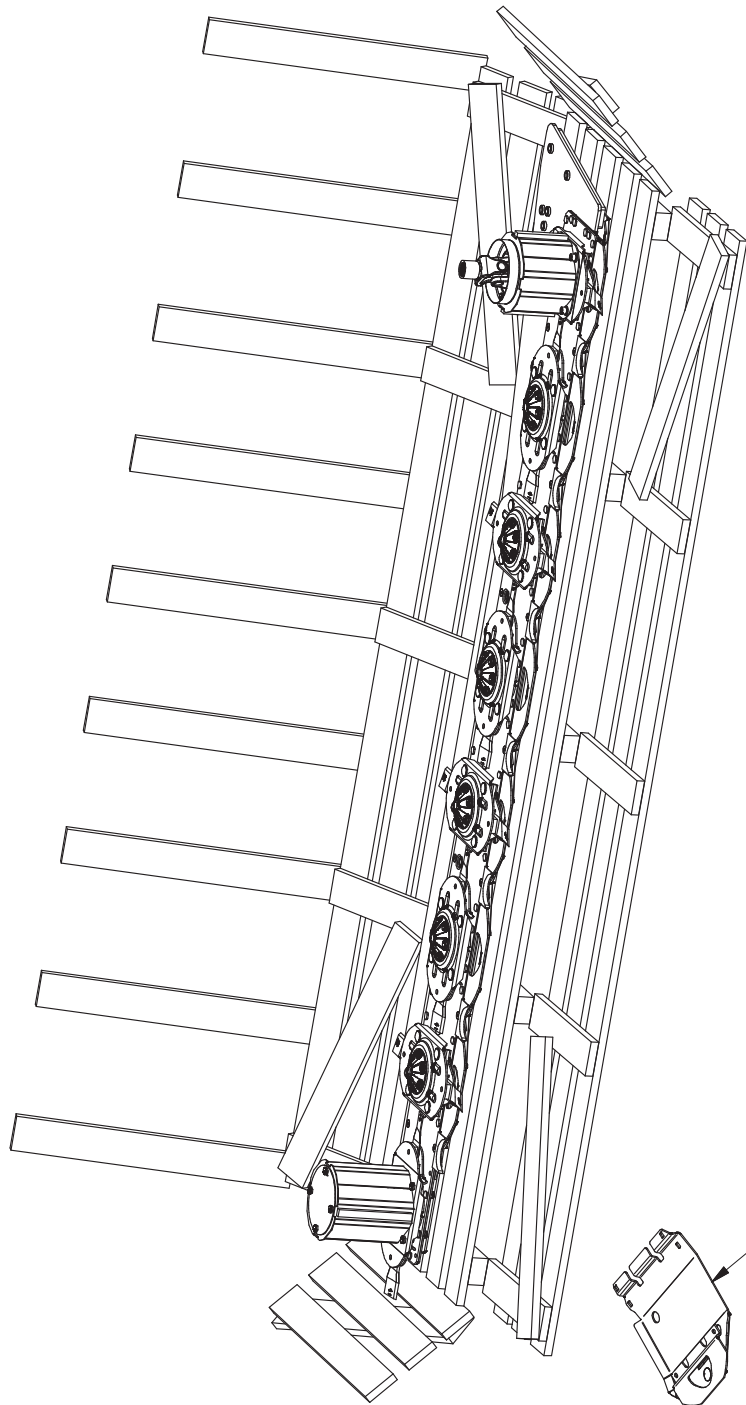


Box 1.1

1:3



Box 2

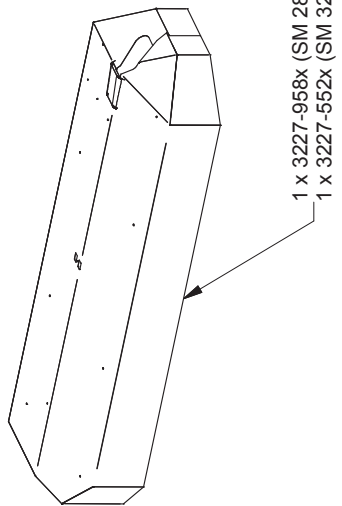
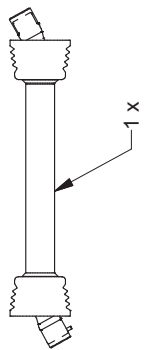
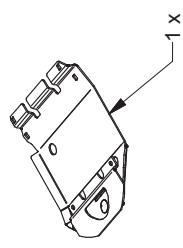


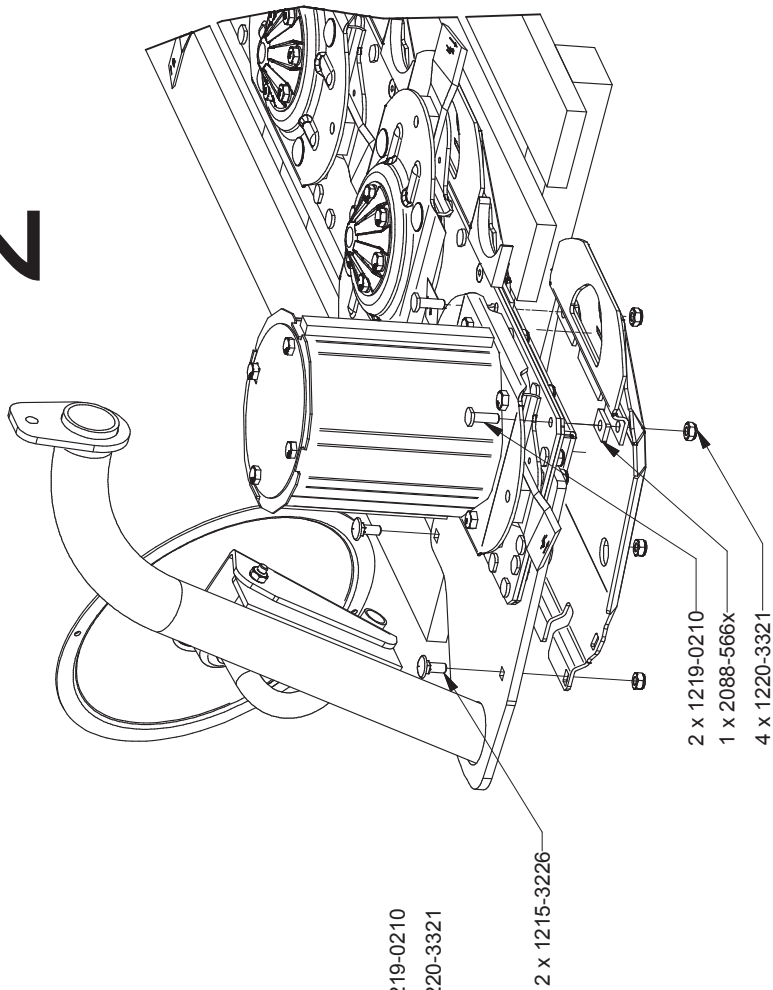
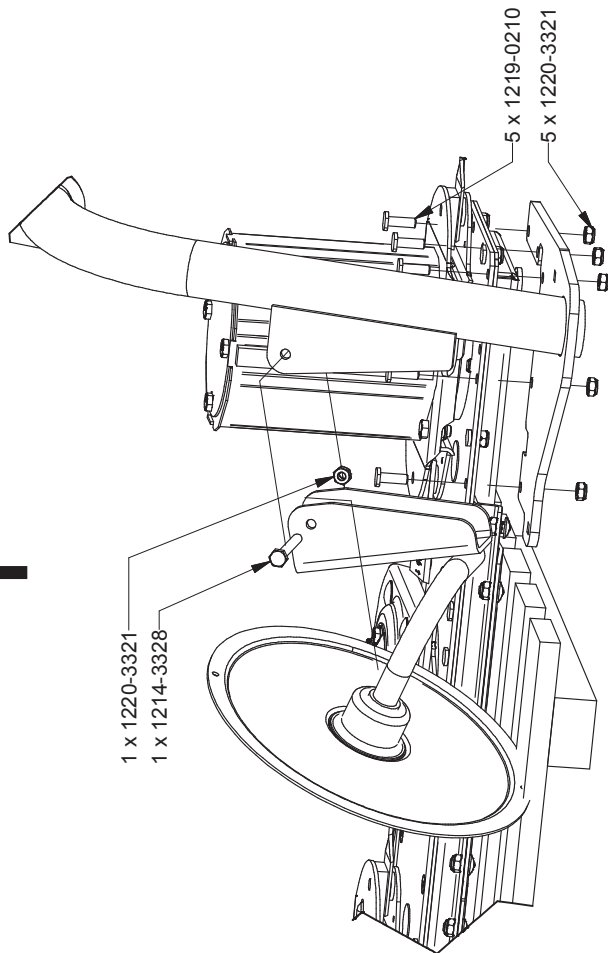
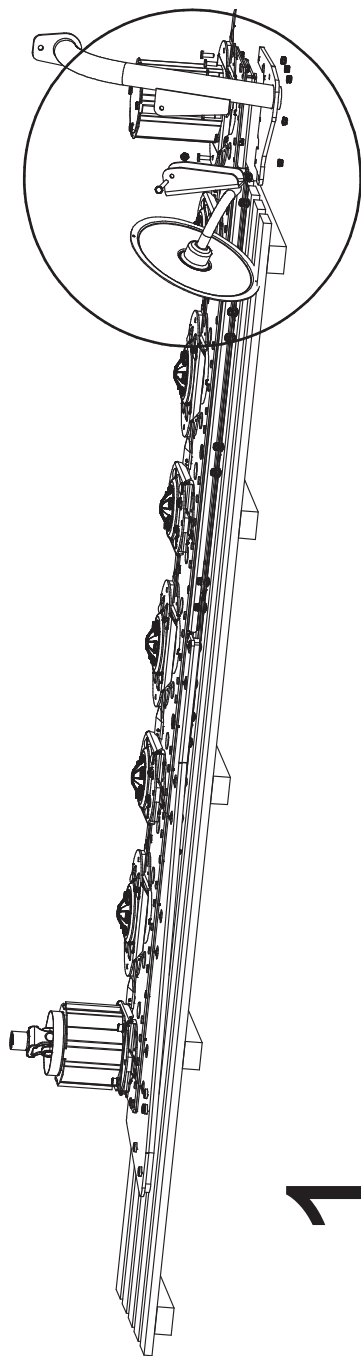
Box 2.2

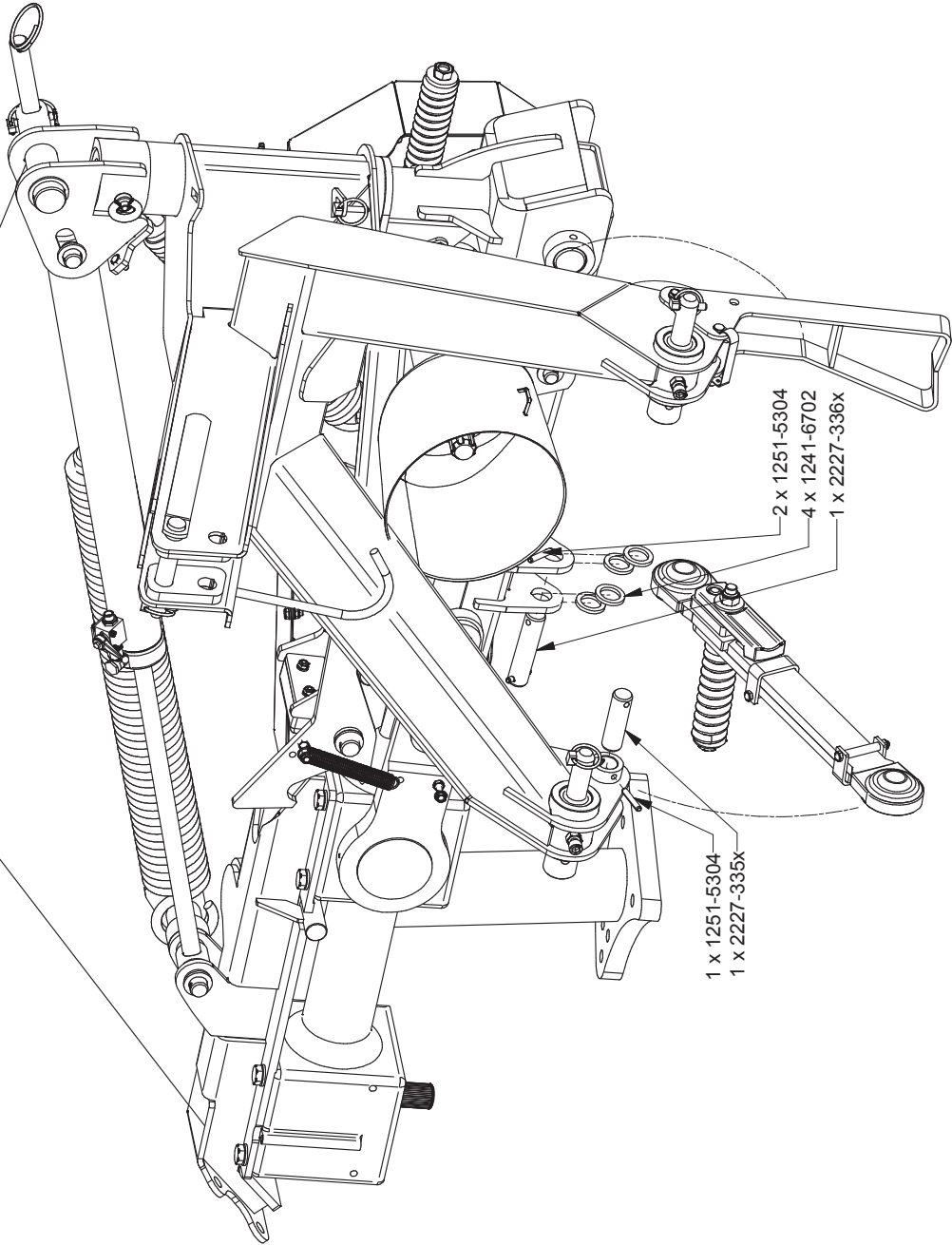
	3 x M10 x 25 1215-3226
	7 x 1219-0210
	10 x M10 1220-3321
	1 x 2088-566x

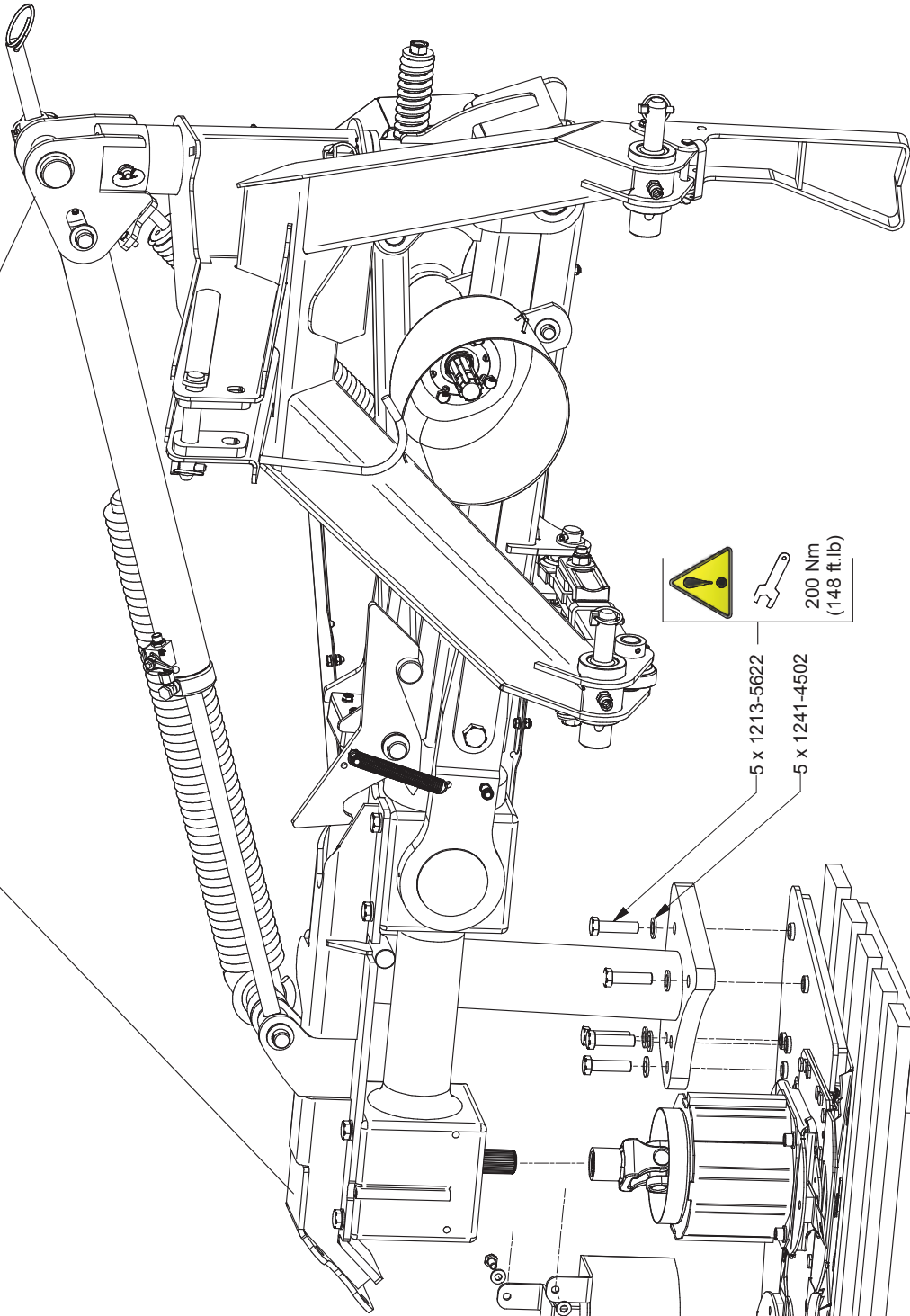
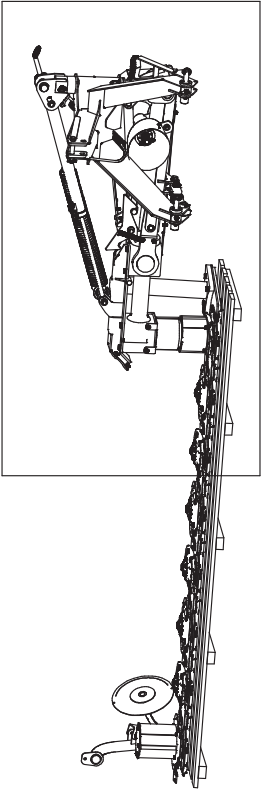
4220-8508



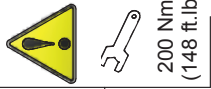






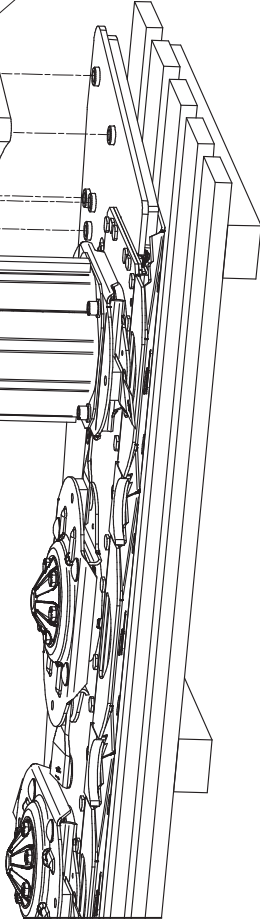


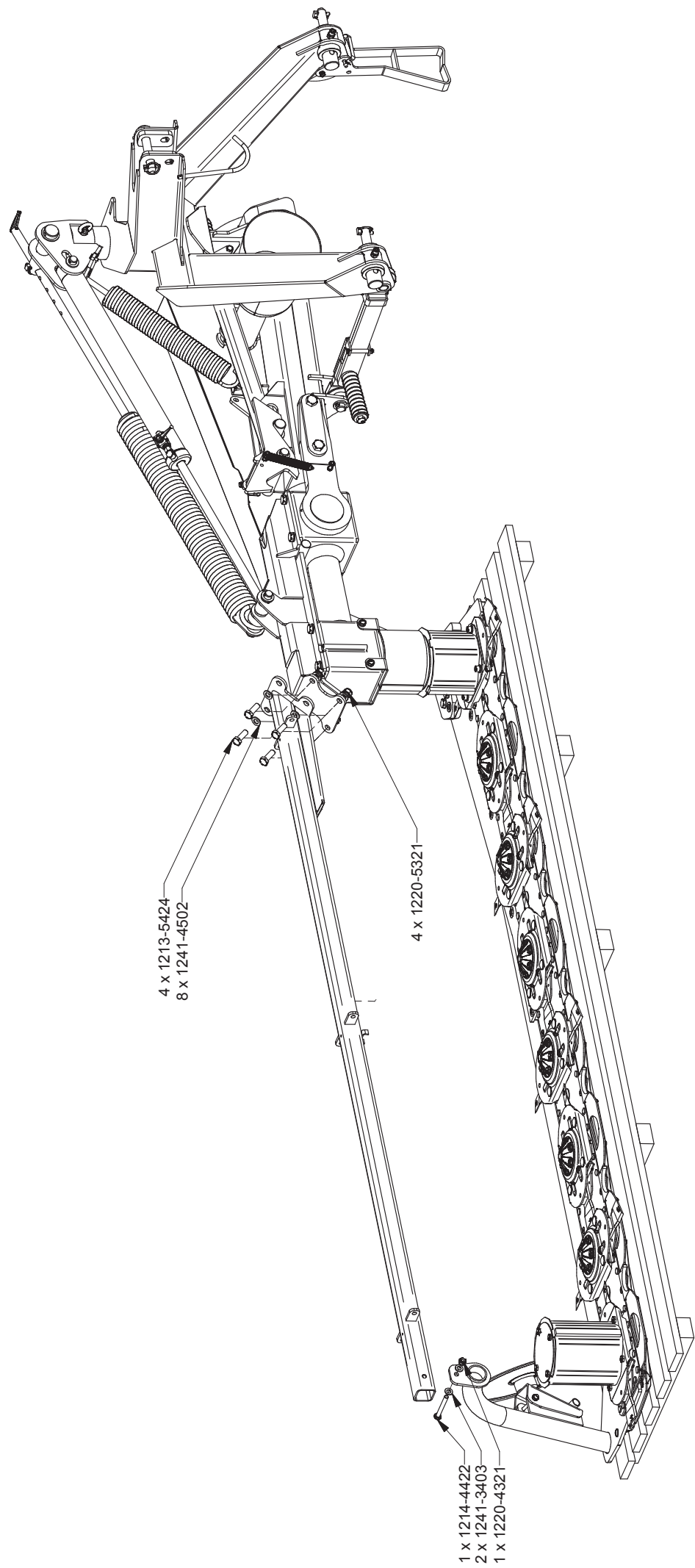
- 4 x 1241-2502
- 4 x 1213-3222
- 2 x 3227-310x

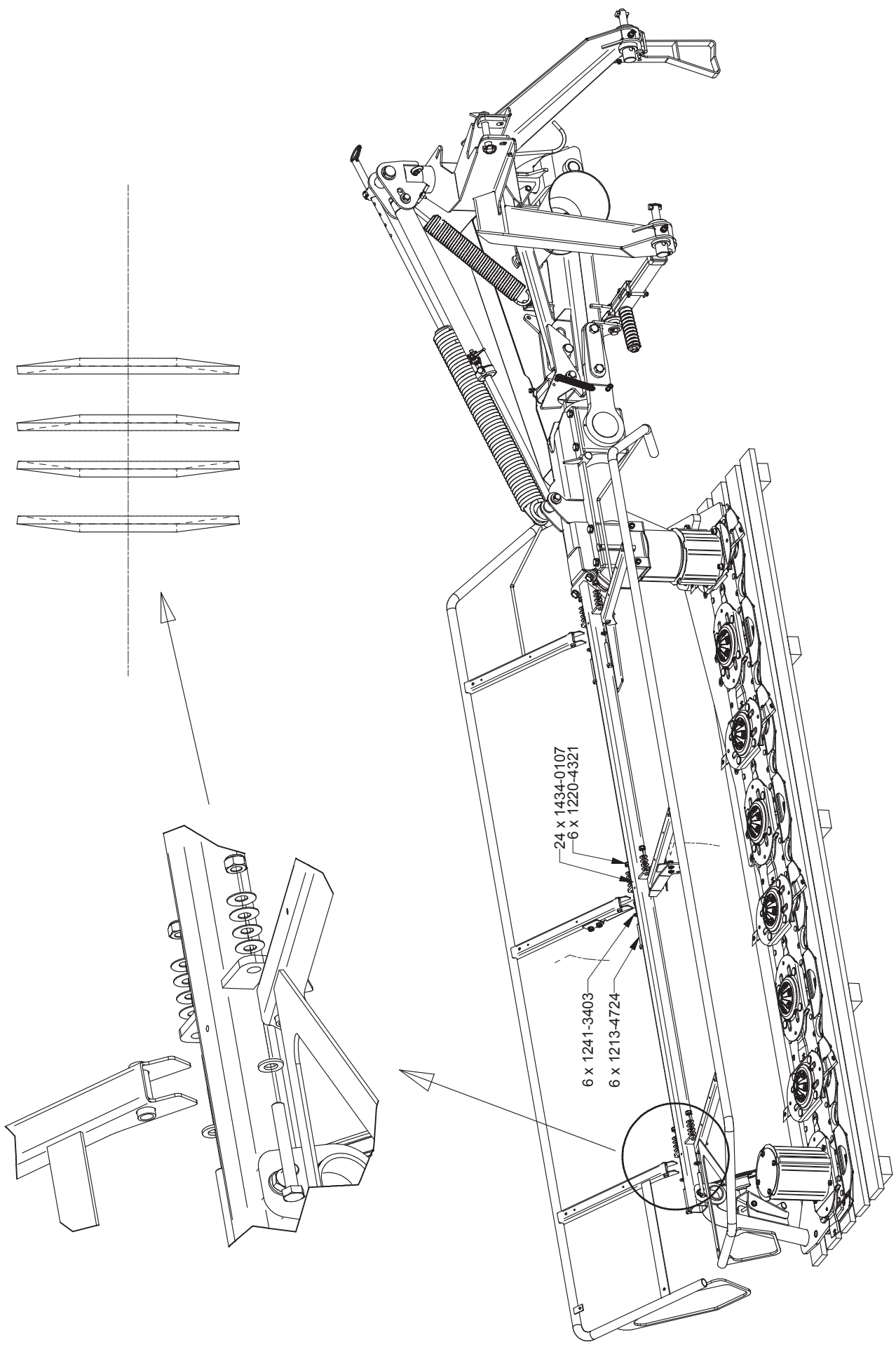


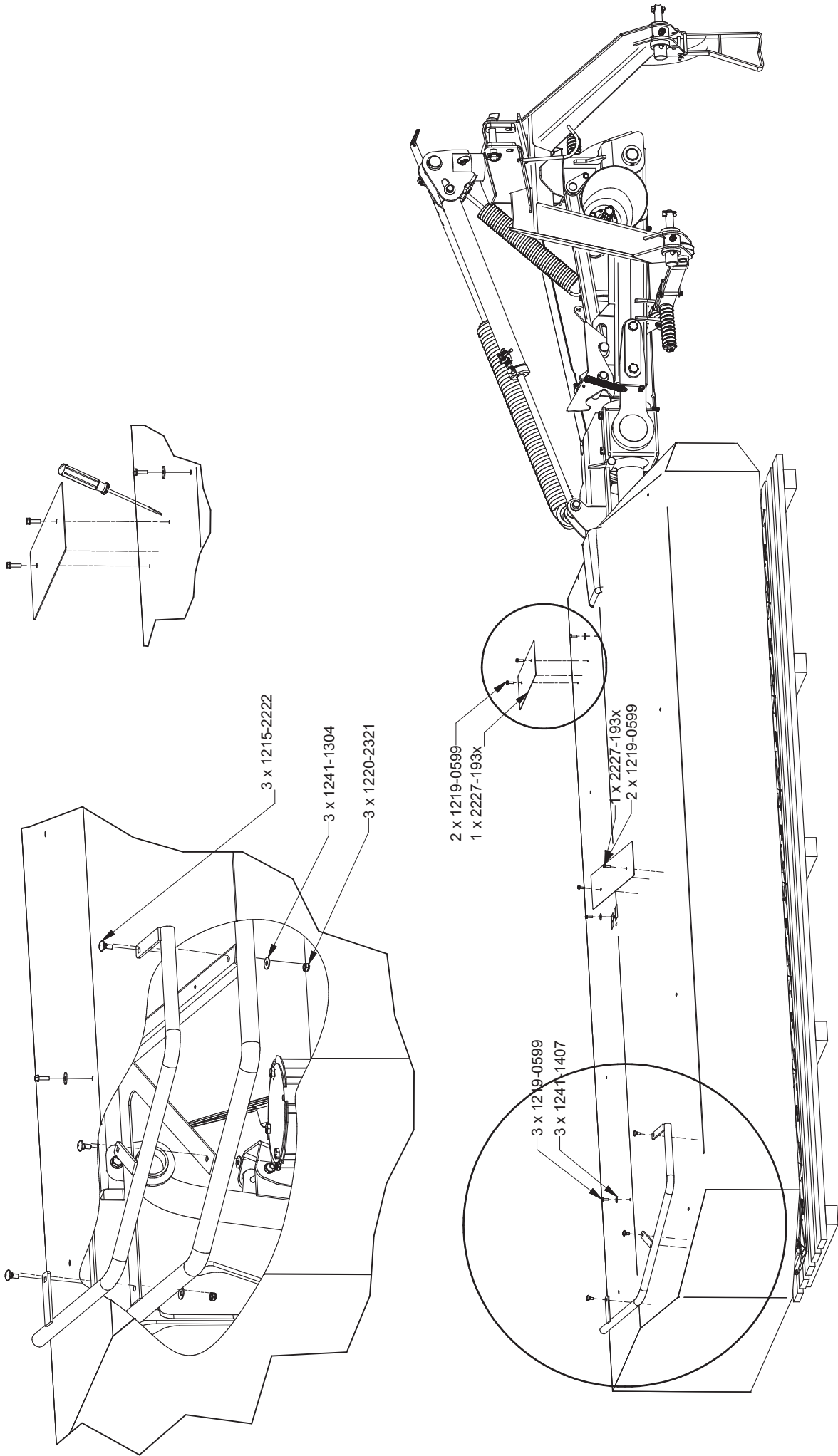
200 Nm
(148 ft.lb)

- 5 x 1213-5622
- 5 x 1241-4502









Valid from: I Gültig ab:
Valable á partir de: I Gyldig fra:
01. 02. 2011