

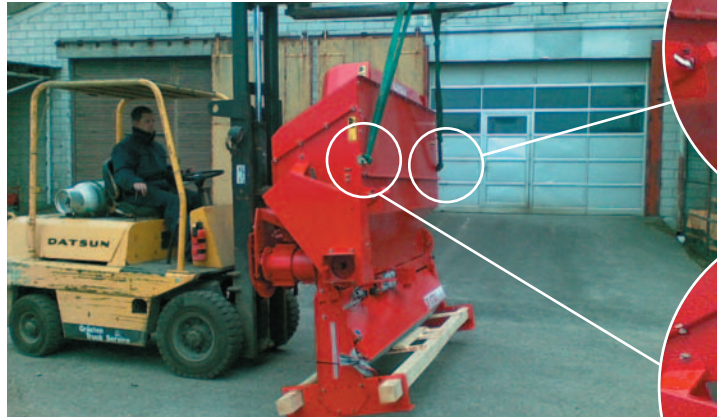
## Lowering of upright GX 9005 SM

**!** REMOVE LOOSE PARTS from the machine before lowering.

**!** KEEP YOUR DISTANCE during lowering due to possible movements of the machine.

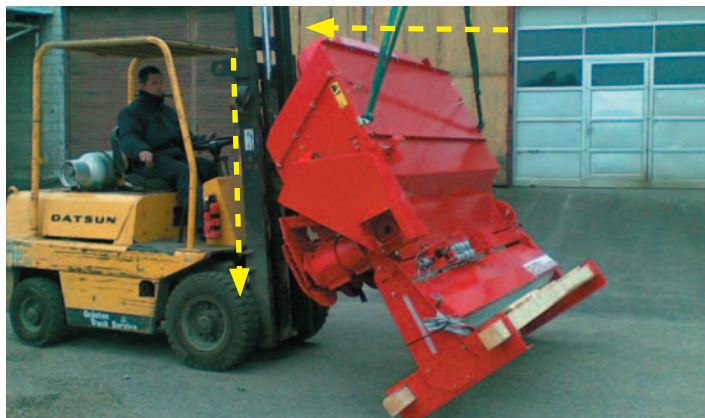
**!** Both legs on the transport rack MUST REST on the ground when the machine is lowered.

**!** The described lifting point IS NOT INTENDED FOR REAL LIFTS.



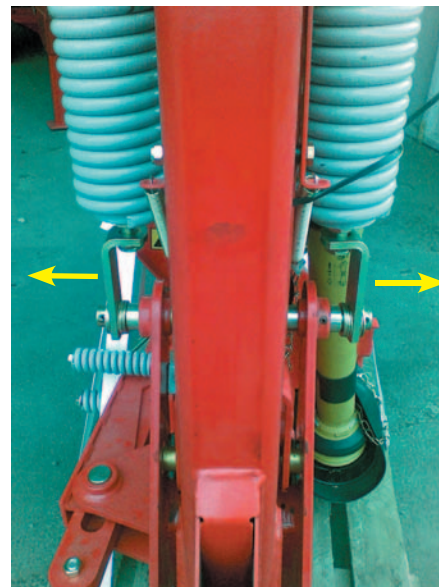
### 1 - The strap is placed and brought up to the crane

Place the strap in the 2 eyes on the top side of the cutting unit. Make sure that the "pallet" is constantly in contact with the ground until the cutter bar touches the ground as the centre of gravity lies in the upper two thirds of the unit.



### 2 - The machine is tipped

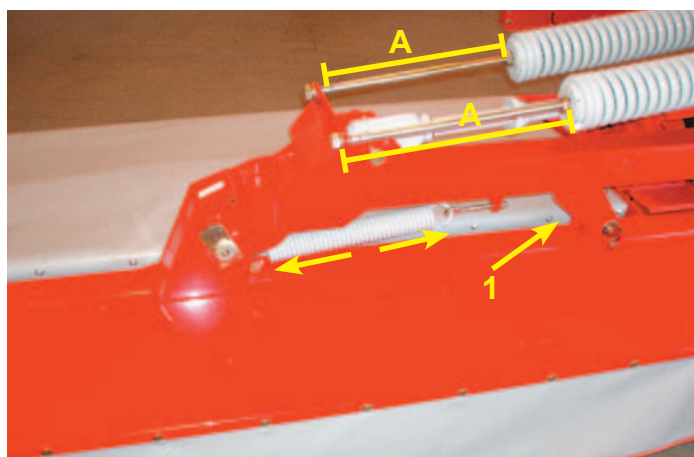
While the straps are held tight and adjusted, the unit is lifted at the eyes and carefully drawn to the rear so that the centre of gravity is moved. As soon as the centre of gravity approaches the truck the machine can be carefully lowered towards the ground



### 3 - Mounting of main frame

The main frame is preferably mounted to the link arms of a tractor during assembling.

The springs are dismounted from the pins on the bracket on the main frame, so that the bracket arms can be lowered. The long bolt at the end of the spring should not be loosened but can later be used to adjust the relief.



### 4 - Mounting of cutting units

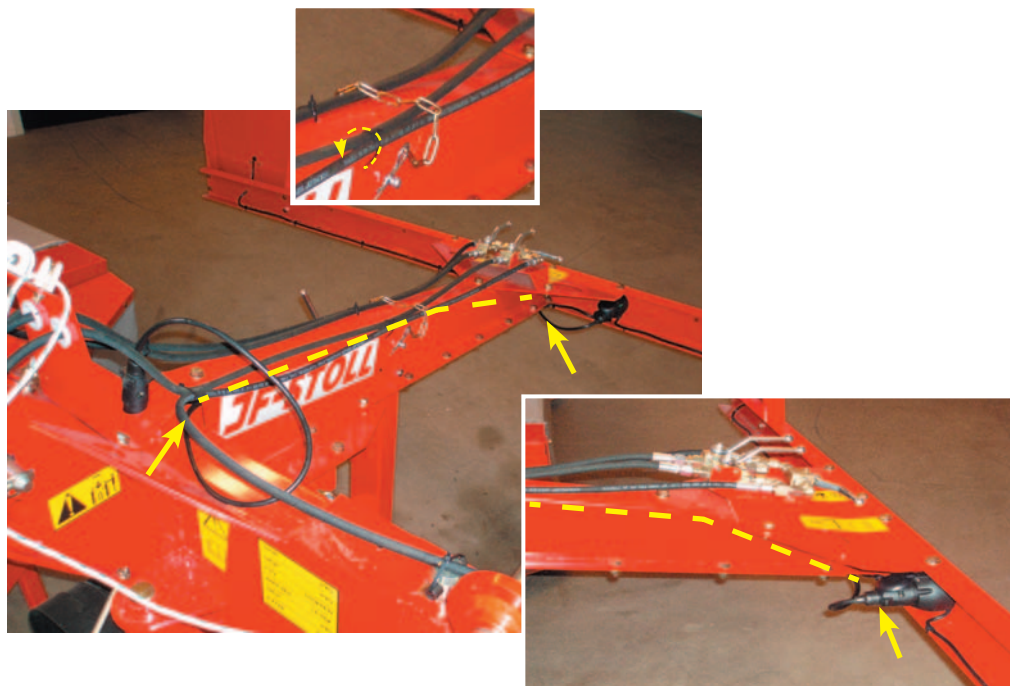
The cutting units are mounted, the length of the balancing springs are adjusted so that the latch (1) for the transport safety device is loosened when the cutting unit is lowered and locked when it is raised.

From the factory the relief springs are set to 455 mm - GX 9005. On GX 9005 SM (i.e. with conditioner) the springs must be tightened to 400 mm.



The limiting wire is mounted as shown on GX 9005 SM and GX 9005 (Small picture).

*Continued*



## 5 - Assembling of rear end

The rear end is assembled. The cable for traffic light is placed inside the frame, the hydraulic hoses outside. They are fixed with strips so that the cable is also tied up inside the frame.